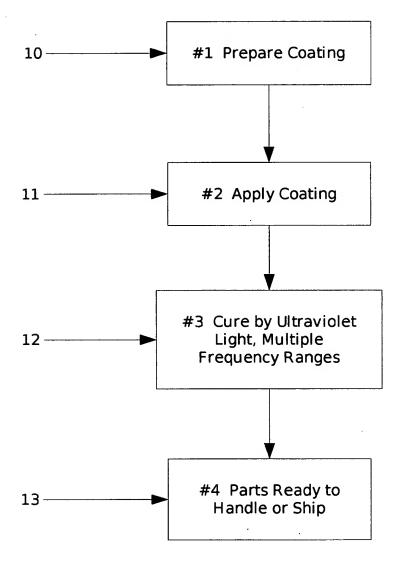


Figure 1

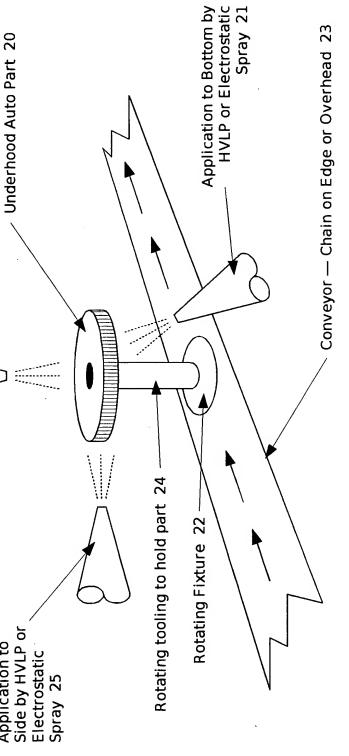


Pigments Photoinitiators 100% Solids Liquid Coating Monomers Oligomers

Figure 2, Prepare Opaque Corrosion Resistant UV cured coatings



Application to Top by HVLP or Electrostatic Spray 19 Figure 3, Applying Coating Rotating tooling to hold part 24 Application to Side by HVLP or Electrostatic Spray 25





Single Light or Set of Lights to Cure Top 27 Underhood Auto Part 29 Figure 4, Cure Coating Single Light-or Set of Lights to Cure Side 26

Single Light or Set of Lights to Cure Bottom 28 Conveyor Travels Past Lights 32 - Rotating Fixture 31 Rotating tooling to hold part 30 -



